



Italia

# CERTIFICATE

Quality requirements for fusion welding of metallic materials according to  
UNI EN ISO 3834-2:2021

Certificate No.: 523-566-2019 Rev.2

This is to certify that

**ADR Polska Sp. z o.o**



ul. Bieszczadzka, 5  
PL - 38-540 ZAGORZ

has been found compliant with the requirements of

**UNI EN ISO 3834-2:2021**

for the following scope of approval:

Welding process covering manufacturing of axles, hydraulic and mechanical  
aggregate, steering axles, brake axle stubs, running axle stubs

## Range of certification

Processes according to EN ISO 4063	Materials according to CEN ISO/TR 15608	Thicknesses (mm)	Diameters (mm)	Remarks
135-v135	1.1 – 1.2 -1.4	≥3	>150	FW sl a = 2,25-7,5
135-v135	1.1 – 1.2 -1.4	≥3	>150	FW ml
135-v135	1.1 – 1.2 -1.4	3-80	>150	BW
135	1.1 – 1.2 -1.4 + HARDOX 450	4-16	>150	FW sl a = 2,25-7,5
135-v135	2.1	≥5 3-52	>150	FW sl a = 2,25-6,75
135-v135	2.1	≥5 3-32	>150	FW ml
135v	2.1 + HARDOX 450	3-12	>150	FW sl a = 2,25-4,5

Issue date: 17/03/2022

First issue date: 10/04/2019

Expiry date: 09/04/2025

Auditor: *Mario Ghidotti*

Welding Coordinator: Grzegorz Lukacz

Qualification Level: Comprehensive

For the Certification Body

**TÜV Italia S.r.l.**



PRD N° 081B

Membro degli Accordi di Mutuo Riconoscimento  
EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual  
Recognition Agreements



Alberto Carelli

Industry Service – Real Estate & Infrastructure  
Managing Director

The validity of the present certificate depends on the annual surveillance every 12 months and on the complete review of company's management system after three-years

PSQW-01\_M017\_r08\_del 30/08/2021